

# Introduction

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# Agenda

The Demand

Establishing the paradigm

Barriers

Opportunities

Where are we headed?



## Global Demand

- There are 1.6 billion people living in need of shelter worldwide according to habitat for humanity.

## Situation in the UK

1. 240,000 Affordable Houses are Needed Every Year To Control the Gap Between Supply and Demand
2. The New Government Has Announced the New £8.4 Billion National Affordable Housing Programme for England
3. 170,000 Homes Funded by the Government Over the Next Four Years

# Low Cost Housing in the UK



# Social Sustainability

Health and Safety

Continued Employment

Gender Equality

Lower Skill Set

# Environmental Sustainability

Low Embodied Energy

Tighter Envelop

Use of Energy Efficient Material

Waste Minimisation

# Economic Sustainability

Higher Speed

Economies of Scales Reduces Costs

Reduced Rework and Waste Saves Money



# Offsite and Sustainability

Issue	Improvement over Conventional Construction (estimated)	Benefit to Society	Benefit to Housebuilder
<b>SOCIAL</b>			
Reduced Accidents & Incidents (H&S)	Up to 80%	Large	Large
Improved Working Conditions and Job Security	Significant	Significant	Small
<b>ENVIRONMENTAL</b>			
Reduced Road Traffic Movements (Congestion & Pollution Benefits)	Up to 70% (40%)	Significant	Small
Reduced Energy Used on Site	Up to 80% (50%)	Small	Small
Reduced Waste	Up to 90%	Significant	Significant
Reduced Energy-in-Use	20% (typical)	Significant	Small (unless house builder is also the property owner)
<b>ECONOMIC</b>			
Faster Construction	Up to 80% time compression on site	Significant	Large (reduced construction financing costs)
Alternative Business Model	Payment on completion	Small	Large (reduced working capital requirement)
Fewer Defects	Up to 80%	Small	Significant

Note: Figures include adjustments for delivery journeys to the factory and energy consumed during the manufacturing process.

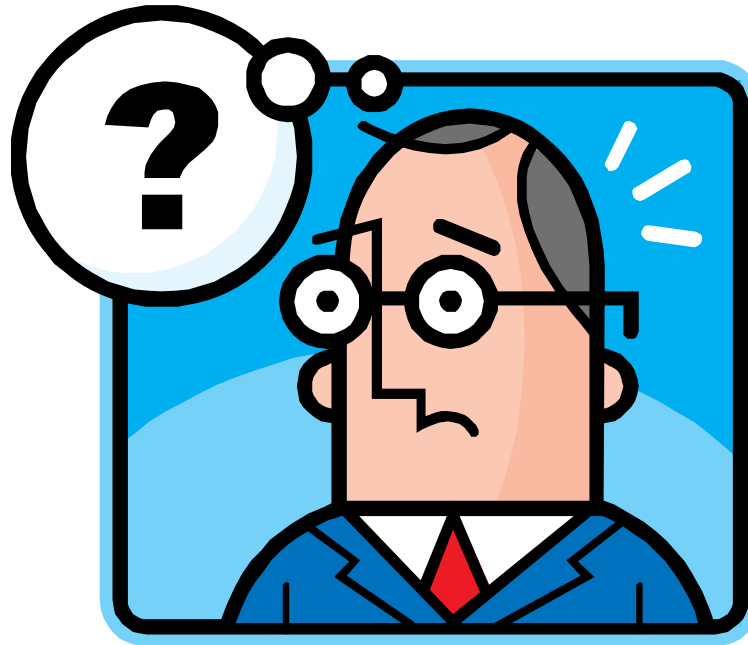
# Food For Thought



- Speed
- Economies of Scale
- Quality

So Why Has the Success Only  
Been Partial?

## So Why Has it Not Succeeded?

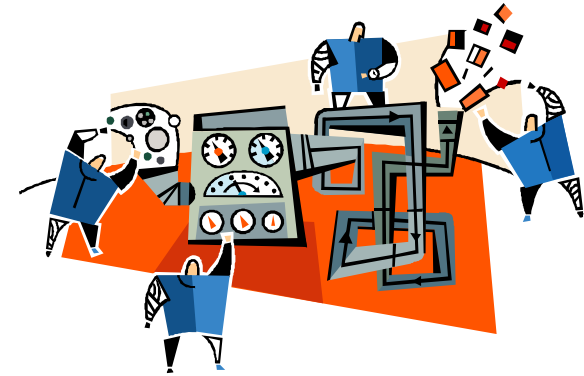


# Exploring it Further

- Post World War Era
- Bigger Status Symbol – Biggest Investment of Life for Some

Knowledge Based Vs Skill Based



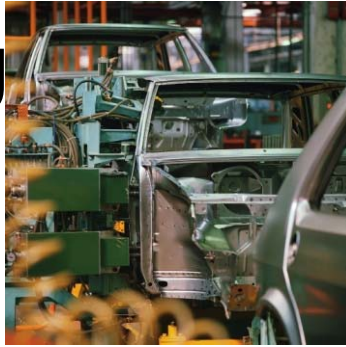


# Automation Vs Mechanisation



# Manufactured Construction?

Manufacturing



To

Construction



To

Construction



Manufacturing



# So What it Really Is?

University of  
**Salford**  
MANCHESTER



Delivering a  
Construction  
Product Through  
Manufacturing  
Process



# Mass Production to Mass Customization

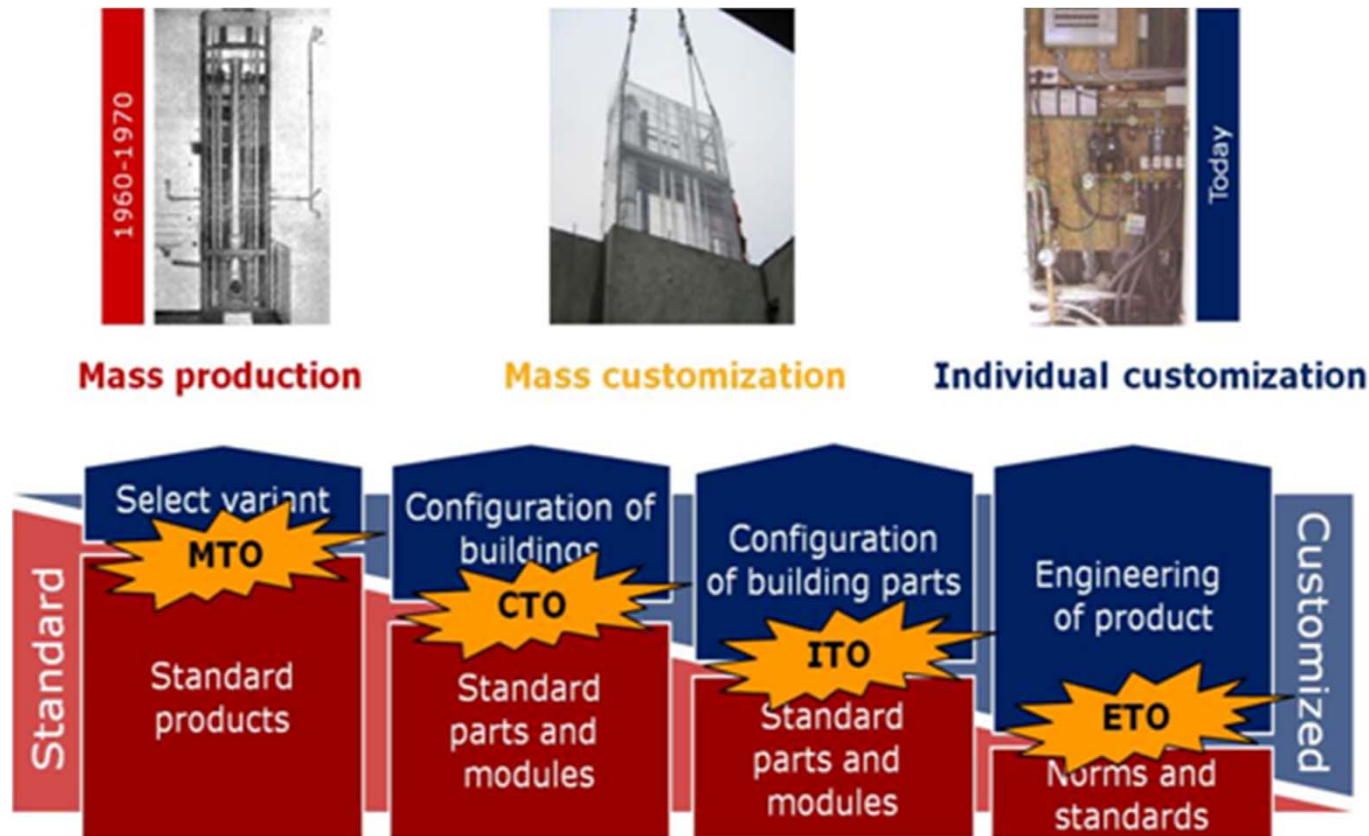
"...producing goods and services to meet individual customer's needs with near mass production efficiency"

Tseng and Jiao (2001)





# Mass Production to Customisation Value Chart



# Mass Customisation



Developing Reusable Systems  
Vs  
Developing Design Rules and  
Go Up





# More to Choose From Vs More Choices to Make



# Customer Perception

Low Cost

Fragile

Traditional Building  
Materials

What is the Product Here?



# Design for Manufacturing and Assembly

Construction Is Merely  
Assembly



Optimisation of Design Is  
Where It All Starts

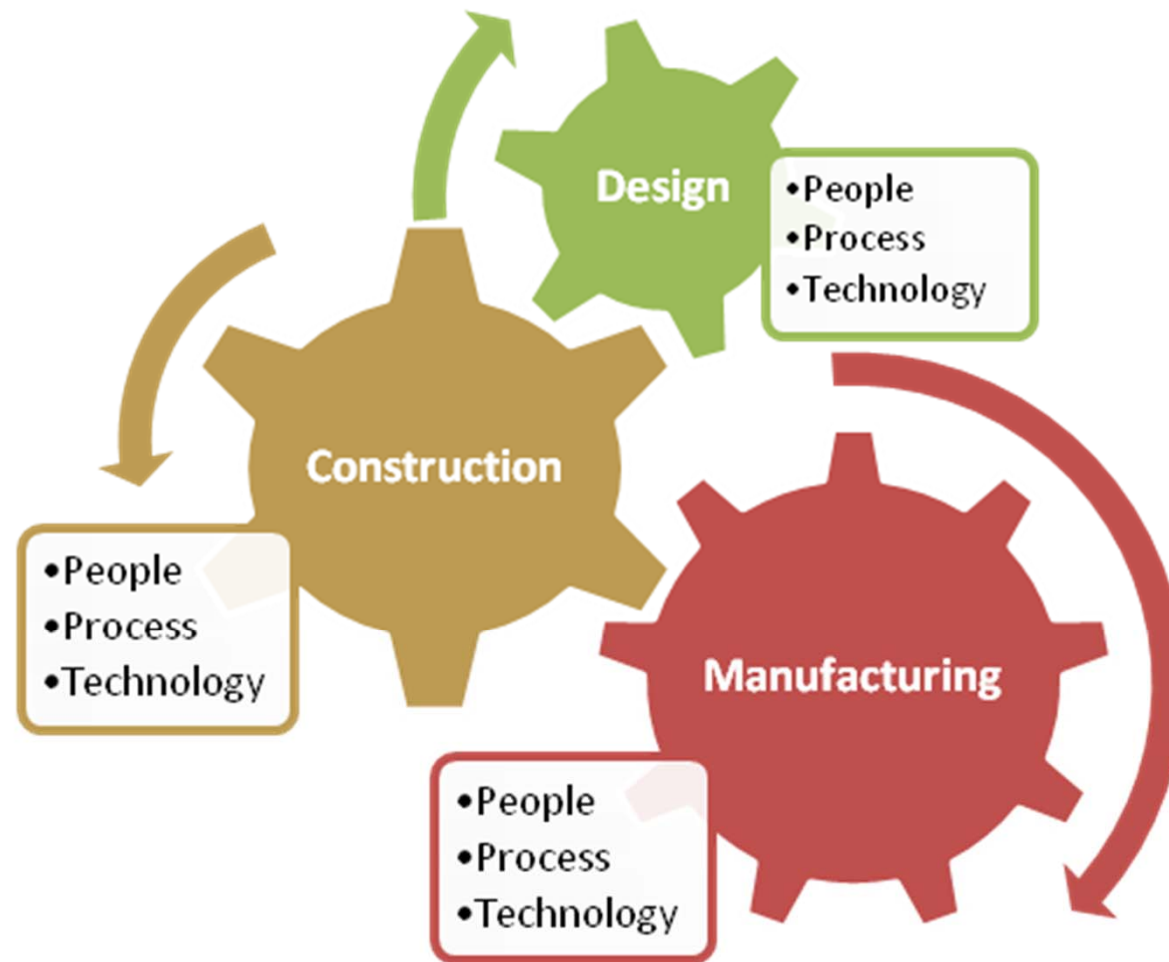




**So How Do We Move Forward?**



# Roadmap for the Future



Up-skilling personnel



Promoting sustainability



Improving Health & Safety

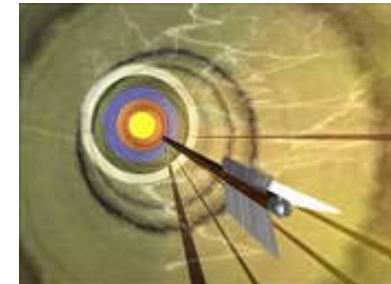




Improving integrated  
decision modelling



Maximising training impact



Alignment of new job roles



Importance of DfMA and  
logistics



Need for new skills



Need for new approach to  
design



# Construction Process

Greater flexibility needed



Integration of process with BIM



Improving the interface of OSP



# Manufacturing Process

Learning from other industries



New business models needed



Identifying breakeven point for automation



# Design Process

Adding value to the process



Improving the impact of  
design/technology



Better lifecycle process  
analysis



Improving product modelling  
flow



Identification of technology  
support tools



Better understanding of risk  
analysis



Optimisation of manufacturing  
payback



Business cases needed for  
Software



Simulation and modelling tools  
needed





Greater BIM adoption



Clearer supply chain benefits



Enhanced design  
improvements





# The Roadmap

