### **Industry consultation on BOS Manifesto**

18 July 2024

@BUILDOFFSITE
#CollaboratingForImpact



### Host presentation



**Tom Kyle**Associate Partner
Sheppard Robson



Natalia Maximova
Associate Partner
Sheppard Robson



### **Contents**

- 1. Introduction
- 2. Case Studies
  - Citizen M Hotel
  - York and Manchester University Residences















## Introduction



### **Overview**

360 people 200 awards 80+ years 3 locations 36 languages















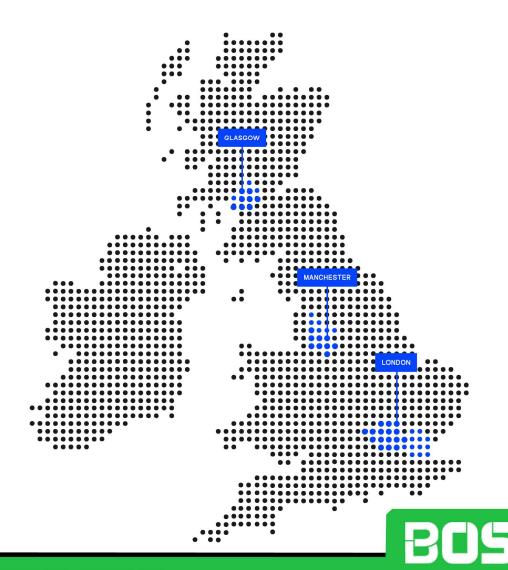






### **About us**

360 people 3 locations



### Interchange

Community
Health + Care
Homes
Hotels + Leisure
Interior Design
Masterplanning
Retail
Schools + Colleges
Science + Tech
Student Living
Universities
Workplaces











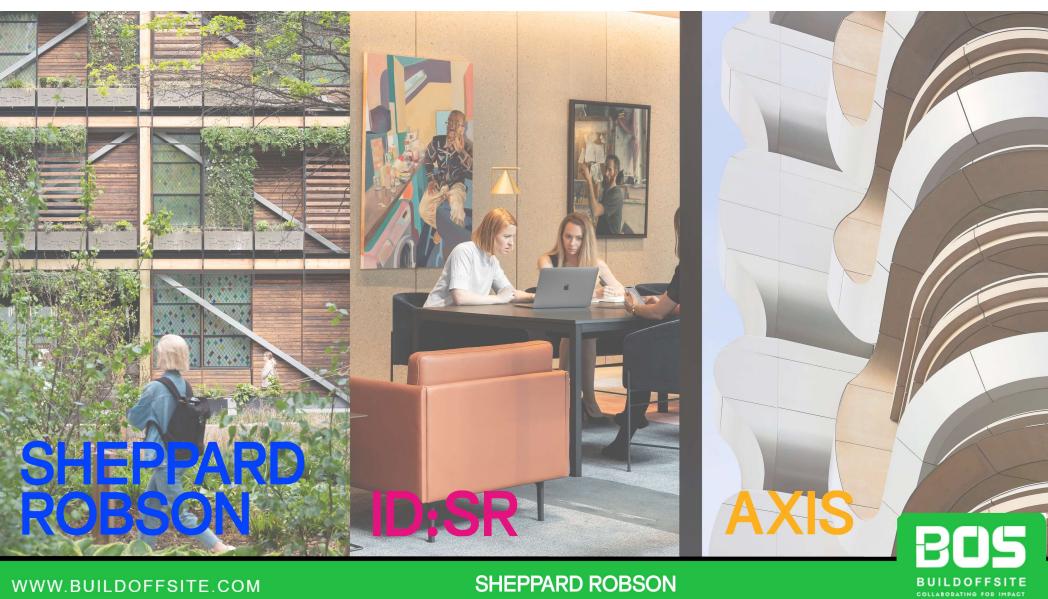












Pre-manufacturing (3d primary structural systems)

Pre-manufacturing (2d primary structural systems)



Pre-manufacturing components (non-systemised primary structure)



Additive manufacturing (structural and non structural)



SR example: CitizenM modules **STRUCTURAL** 



SR example: CLT at Waingels **STRUCTURAL** 



SR example: Glulam beams at Notre Dame School STRUCTURAL



Industry example: 3d printing STRUCTURAL + NON-STRUCTURAL

KEY

Off-site and near site pre-manufacturing

Site based process improvement



Pre-manufacturing (non structural assemblies and subassemblies)





Traditional building product led site labour reduction/ productivity improvements

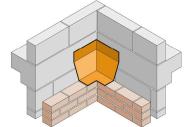




Site process led site labour reduction/productivity/ assurance improvements



SR example: Prefabricated facade panels, 245 Hammersmith Industry example: Pre-formed system corners NON-STRUCTURAL



NON-STRUCTURAL



Industry example: Survey drones NON-STRUCTURAL

Ref UK GOV MMC Definition Framework

BUILDOFFSITE COLLABORATING FOR IMPACT

#### **Government Initiatives** Shaping the Future of Construction A Breakthrough in Mindset and Technology 2013 2014 2015 **ECONOMY** TECHNOLOGY PRODUCTIVITY Industrial Strategy CONSTRUCTION 2020 2018 2017 2016 2019 DESIGN DEFINITION MODERNISE PROCUREMENT INDUSTRY 2021 2023 MARKET LED COLLABORATION

### They Love a Factory Visit







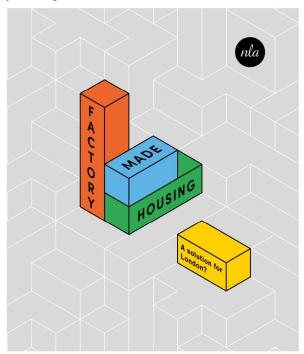






### **Publications**

Sheppard Robson has contributed to important publications recently that provide design guidance to construction industry professionals on planning for offsite construction









Offsite construction

– concept design and delivery

A collaborative research report from Buildoffsite and CIRIA

BUILDOFFSITE

COLLABORATING FOR IMPACT



SHEPPARD ROBSON

# Case Studies Category 1



### Citizen M Tower of London





### Location

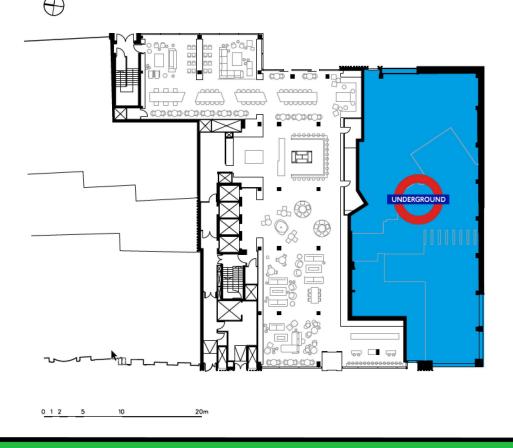
#### CitizenM Tower of London - Site Context





### **Ground Floor**

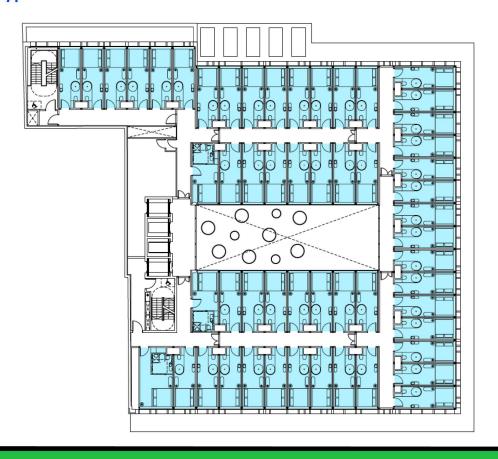
CitizenM Tower of London - Underground Station





### **Typical Floor**

CitizenM Tower of London - Typical Floor Plan





### **Typical Bedroom**

CitizenM Tower of London - Bedroom Modules





### **Bedrooms Under Construction**

#### CitizenM Tower of London













### **Facades**

#### CitizenM Tower of London - Elevation











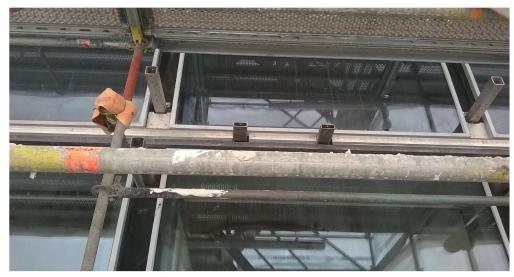
### **Factory Finish Facade**

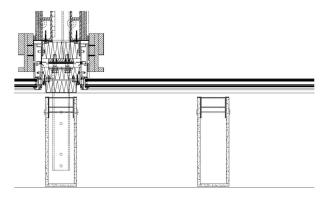






### **Connection Details**





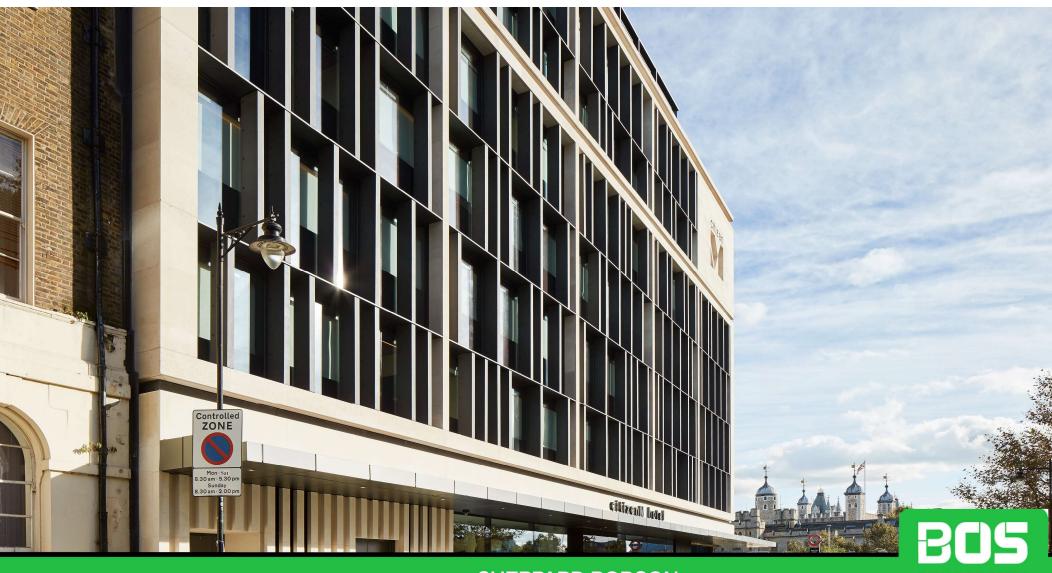


BUILDOFFSITE

SHEPPARD ROBSON

### **Completed Photos**





WWW.BUILDOFFSITE.COM

SHEPPARD ROBSON



## Case Studies Category 2





### MMC advantages: accelerated programme

Enabling works - Dec 19 - Apr 20

Phase 1: 4 blocks, social hub, 348 rooms - June 2020 - Sep 2021

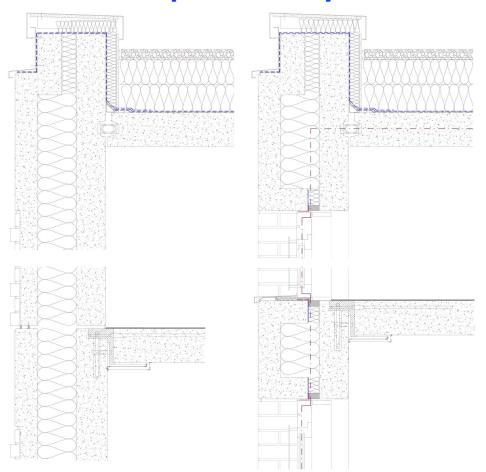
PC ahead of programme: 3 blocks, 256 rooms - occupied Jan 2022

PC ahead of programme: 4 blocks, 386 rooms - unoccupied until Sep 2022

Phase 2: 7 blocks, social hub, 490 rooms – Jun 2021 – Sep 2022



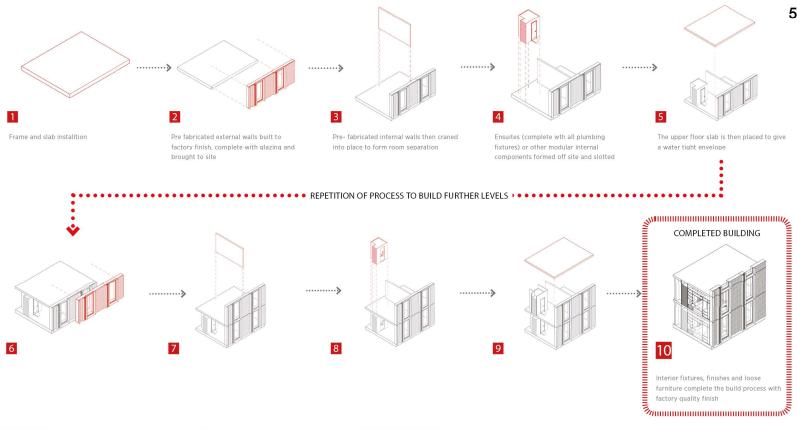
### **Cross-wall precast system elements**







### System assembly



- 1. 1735 facade sandwich panels
- 2. 2431 internal cross walls
- 3. 2579 floor slabs
- 4. 160 stair units
- 5. 1471 bathroom pods



### **System assembly**









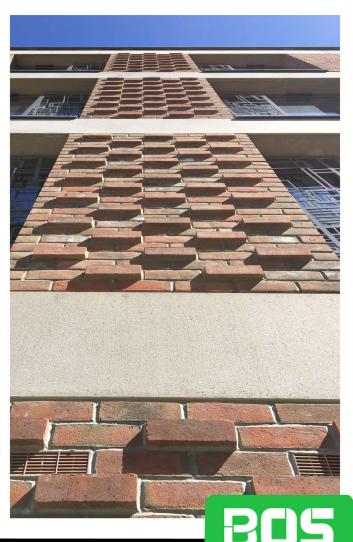


SHEPPARD ROBSON

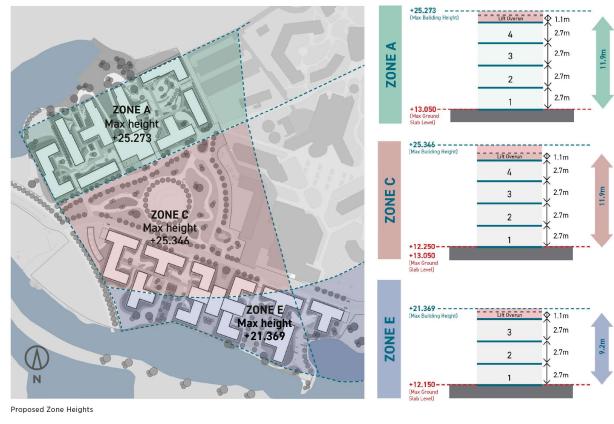
### **Elements**

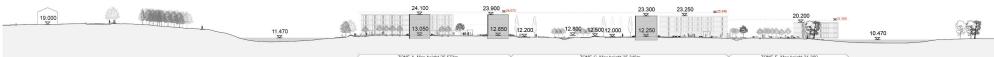






## Working with planning restrictions





Landscape section through proposal, lakes and Badger Hill



### Achieving 'Yorkness'











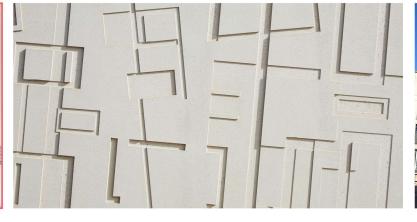


### Achieving 'Yorkness'











#### **Embodied carbon**

- No structural frames + pre-stressed slim 175mm slabs
- Minimal waste during fabrication
- 49% reduction in construction waste
- Integrated façade finishes: no additional fixing
- Significantly reduced number of operatives and site traffic
- Minimised dry-lining and ceilings
- Minimal services installation
- Off-site services integration: minimal risk of on-site defects
- Durable finish: low life maintenance + whole-life carbon savings
- Efficient layouts
- 50% GGBS within in-situ concrete mix and 30% PFA in precast











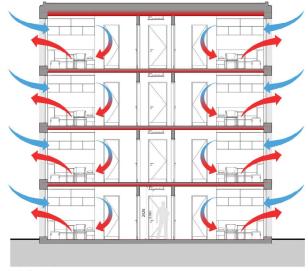
## **Operational carbon**

- Compact build form and shallow depth
- All-electric
- Considerable thermal mass
- No requirement for mechanical vent or cooling
- Natural ventilation
- Reduced transportation (students)

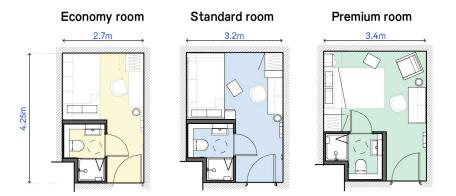


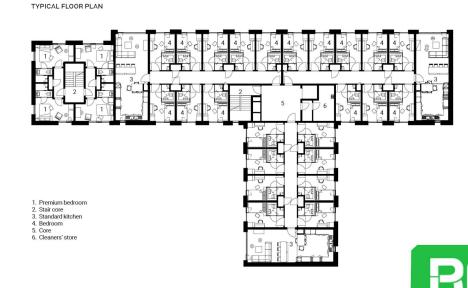
## Wellbeing

- Shallow layouts
- Natural ventilation
- Natural light and light uniformity



Typical section

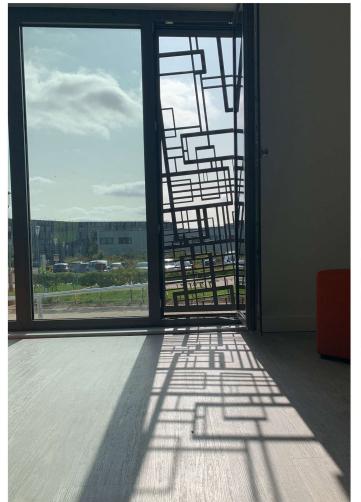




BUILDOFFSITE

COLLABORATING FOR IMPACT

# Wellbeing







### **Building performance**

- Airtightness
- Enhanced acoustic performance
- Inherent fire resistance
- Robustness and longevity

#### Air Permeability Test Certificate





Unique Certificate Number

Date of Test

Building name / Plot number

Building Address

r² (Correlation >=0.98 - <=1.00) n (Slope >=0.5 - <=1.0) Envelope Area of Building m²

Report Reference
Tester's Name
Company Name
iATS Tester No.
Tester's level of competence
Related party disclosure

Independent Airtightness Testing Scheme 16 St Johns Business Park, Lutterworth, Leicestershire, LE17 4HB

- e: certificate@iats-uk.org t: 0300 688 0016 w: iats-uk.org
- Company Registration No: 09309058

10191329 7<sup>th</sup> May 2021

Block 8

University of York, York, York YO10 5DD

0.9964 0.672 1819

JL4145
Aaron Newell
EBSNI Ltd
0030
Level 2: Buildings > 4000m<sup>3</sup>
No related party

Measured Air Permeability

1.38

m3/(h.m2) @ 50 Pa



BUILDOFFSITE

#### Reduced number of trades

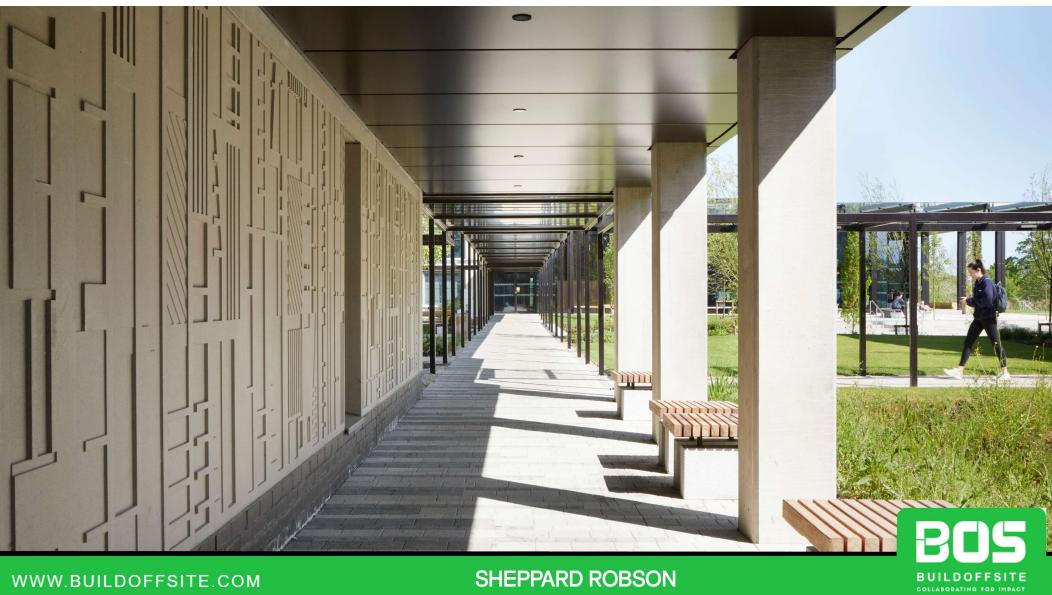




CGI







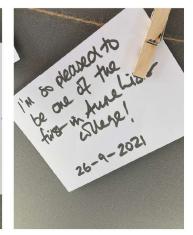
WWW.BUILDOFFSITE.COM

SHEPPARD ROBSON

#### Improved student experience is the ultimate gain



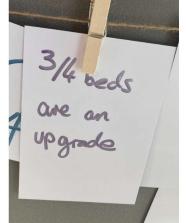














BUILDOFFSITE



#### Site Plan

3355 bedrooms, 5 social hubs

Massing: 6-15 storeys

23 residential blocks

Delivered in 3 phases constructed

within live campus

Significant number of mature trees







#### Lessons learned from York

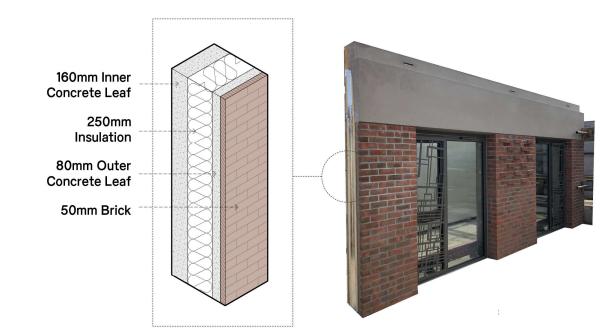
- U-values to retain the same
- Airtightness to improve from 1.38 ≤ 0.6 air changes per hour @ 50Pa
- All windows to be triple-glazed
- Changes to parapet detail
- Mechanical Ventilation with Heat Recovery (MVHR)
- Increased FTF: from 2.7 to 3.0
- Coordination of services: off-set conduits and sockets in adjacent bedrooms to avoid weak acoustics points



#### Why MMC was preferred

# Key considerations for the choice of construction methodology:

- Programme
- Integrated façade treatment and quality
- Structural robustness
- Efficient foundation design due to spread loading
- Fire & Acoustics enhancement (3dB over Building Regs)
- Reduced floor to floor height
- Building services integration
- Maintenance over lifetime: structures and finishes
- Significantly reduced number of trades on site
- Significantly reduced number of deliveries minimizing disturbance for existing campus
- No requirements for scaffolding / construction zone along façades
- Precision & construction tolerances: route to Passivhaus standards
- Considerable thermal mass





# **Industry consultation on BOS Manifesto**

18 July 2024

@BUILDOFFSITE
#CollaboratingForImpact

