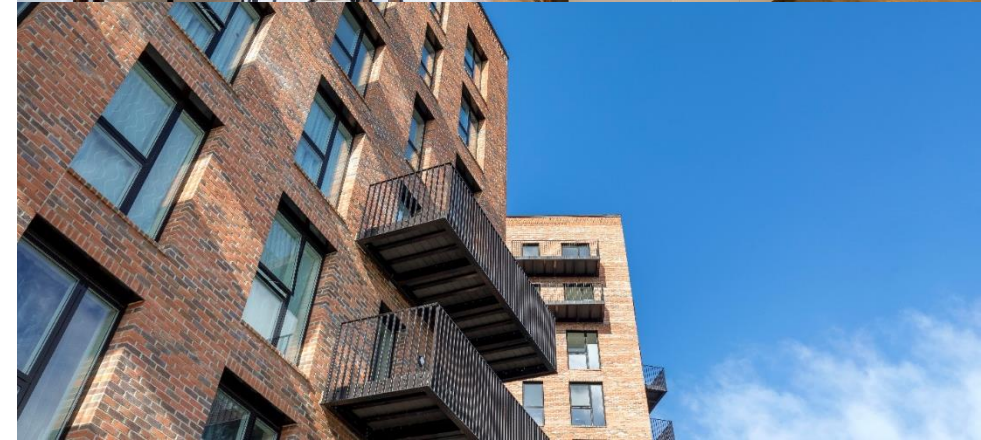




Wayne Yeomans – B&K Structures



- Over 40 years experience
- Anticipating £24m turnover for 2017/18
- Forecasting £32m turnover for 2018/19
- Part of Bowmer & Kirkland, a 1bn turnover Construction group
  - Financially robust
- Main products including CLT, Glulam, Structural Steelwork, Wall Cassettes, Roof Cassettes
- In-house Structural Engineers
  - plus external engineering partners
- In-house 3D cad technicians, working to BIM Level 2 protocols
- In-house Project Delivery Teams
- Directly employed Site Management
- Dedicated QA / Environmental Management
- Dedicated Health & Safety Management



# CLT.....Markets (Indicative Only)

## Residential

### Medium Rise

- 4-12 Storeys
- Pure CLT possible

### Medium to High Rise 8-18 Storeys

- Hybrid structures above 12-storeys

### PRS / Build to Rent

Betterment on foundations

Betterment on programme

Less personnel / trades on site

Less deliveries to site

Less disruption to local areas

Major developers considering CLT as a viable build solution

## Commercial

### Mixed Use

### Commercial Office Space

Hybrid structures most popular using a structural steel frame with CLT floor decks

CLT can be utilised for stair cores, lift shafts and stair cases

Steelwork frame offers a more conventional open plan office arrangement

CLT floor decks can have exposed soffits

Clients such as TFL and Google see benefits of Hybrid offices

## Education

### Pure CLT

Hybrid structures using a structural steel frame with CLT floor decks – more common with higher education buildings

CLT can be utilised for stair cores, lift shafts and stair cases

Steelwork frame offers a more conventional open plan office arrangement

CLT floor decks can have exposed soffits

Could see a hybrid approach for secondary schools



# about Dalston Lane....

- Still one of the UK's tallest timber structures, standing over **33m**
- Still one of the world's largest CLT buildings by volume of CLT
- **10** storeys at highest point
- **121** units, expandable to 141 units
- CLT weighing **1/5** of a reinforced concrete frame alternative
- **80%** reduction in deliveries
- Approximately **4,650m<sup>3</sup>** of CLT
- **3,460m<sup>2</sup>** of commercial space
- **10,850m<sup>2</sup>** of residential accommodation





# Mass Timber Choice.....



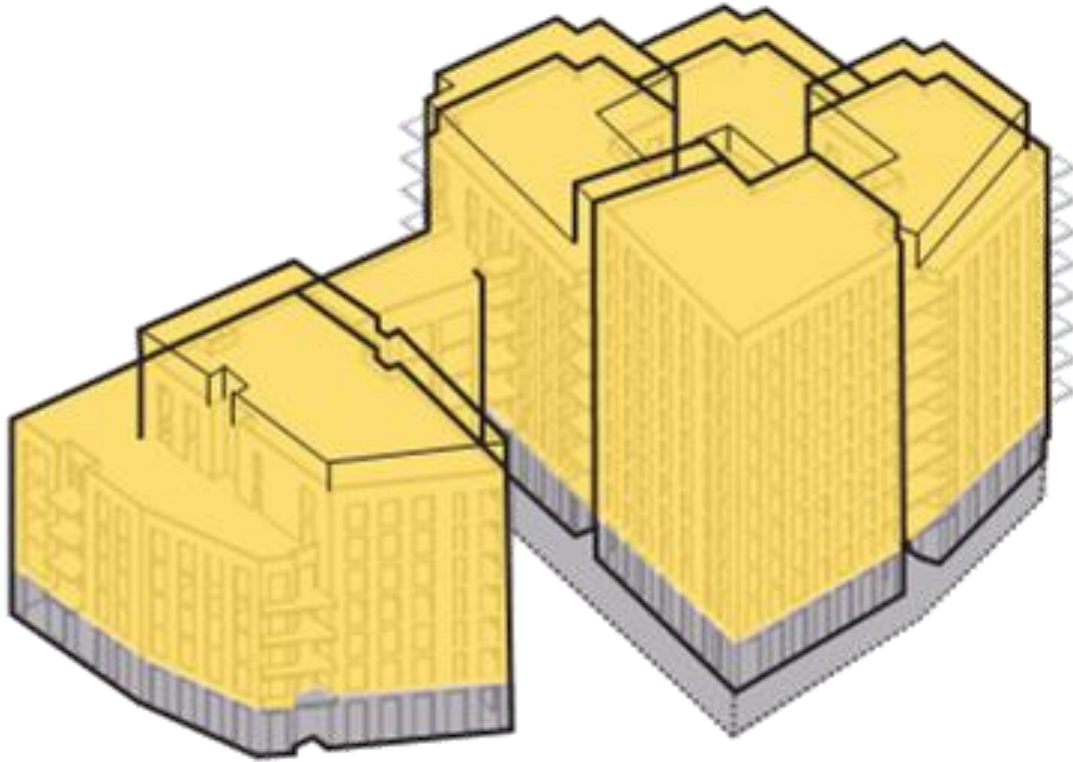
2,300 TONNES OF CLT / RC HYB

- RC Frame from basement to first floor
- CLT utilised for all upper floors
- Significant benefit to foundation design

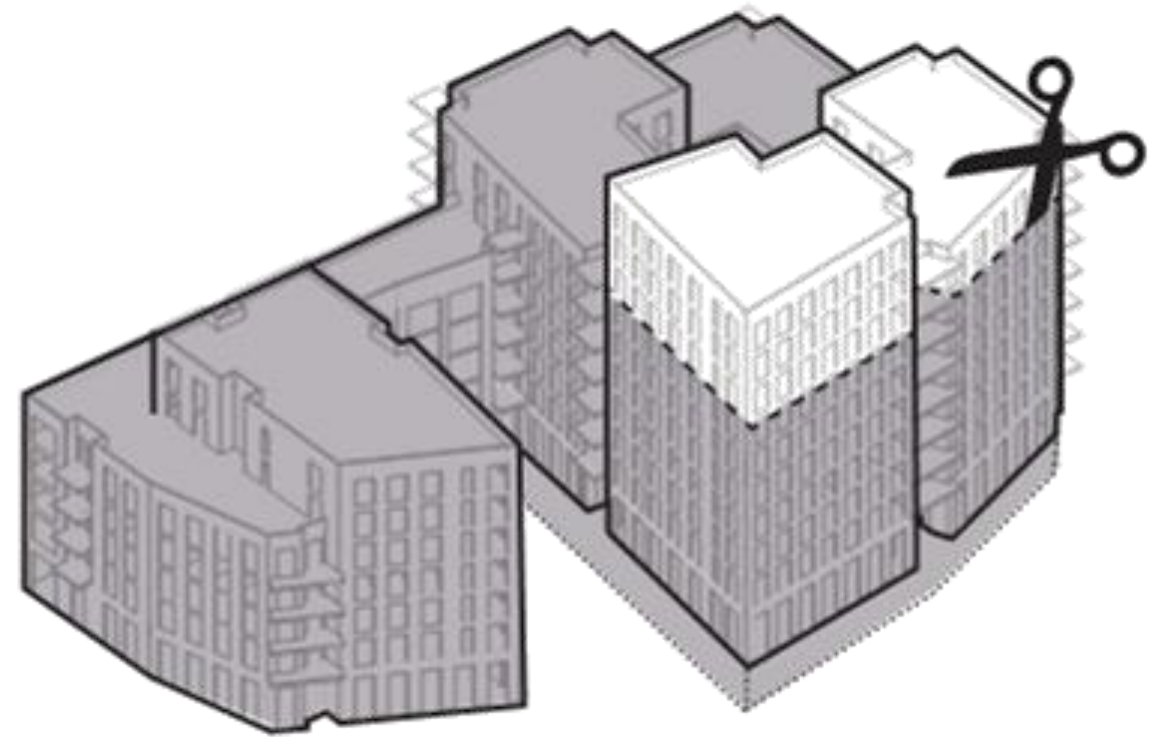
# Benefits of a CLT Hybrid

**35%**

more units achievable  
compared to original RC  
frame design



141 FLATS =



106 FLATS =





programme benefits.....





# a few stats.....



*The correct choice of construction materials and techniques is crucial if the UK is to meet its target of a 34% reduction in CO<sub>2</sub> emissions by 2020.*

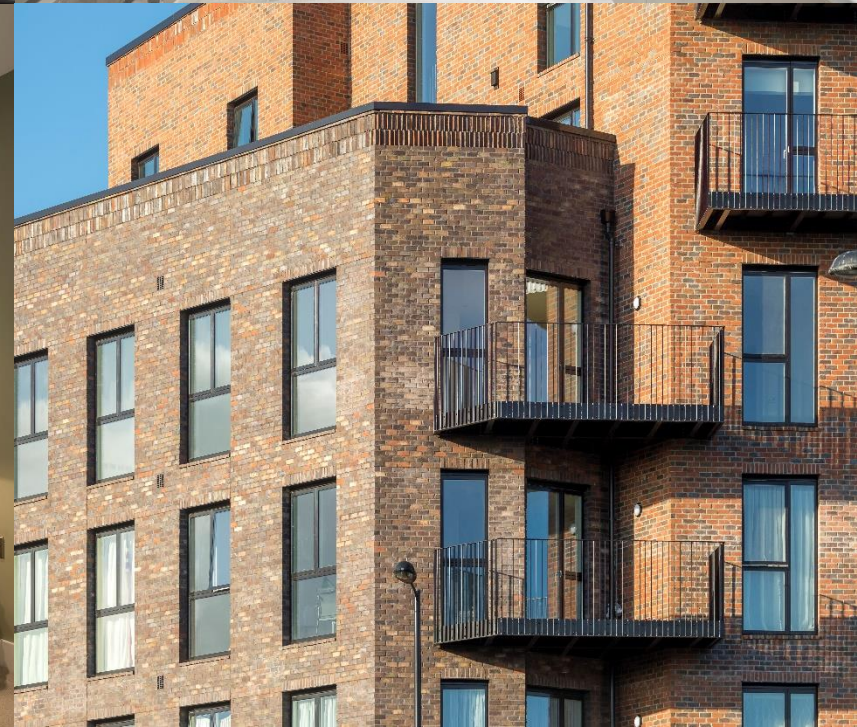
Co<sub>2</sub> saving could mean that every resident in this development could run a car for 14 years without producing any emissions !

	CLT SCHEME	EQUIVALENT CONCRETE FRAME (ESTIMATED)
Volume timber used	4649 m <sup>3</sup>	n/a
Number of trees	2325	n/a
Equivalent area of forest	9200m <sup>2</sup>	n/a
Time required to grow the equivalent number trees used in German and Austrian forests	3 hours	n/a
Sequestered carbon*	3576 tonnes CO <sub>2</sub> e	n/a
Embodied carbon*	976 tonnes CO <sub>2</sub> e	2000 tonnes CO <sub>2</sub> e
Net carbon footprint*	- 2600 tonnes CO <sub>2</sub> e	+ 2000 tonnes CO <sub>2</sub> e
Construction time*	start date: 7/7/15 end date: 3/8/16	Similar (excluding stud framing)
Weight of superstructure*	2300 tonnes	10700 tonnes (incl. approx. 700 tonnes of rebar)
Number of deliveries req.*	111 lorries	700 lorries
Volume of concrete	6000m <sup>3</sup> (foundations, basement to first floor podium only)	6000m <sup>3</sup> (foundations, basement to first floor podium) + 4000m <sup>3</sup> (superstructure above first floor)

\* Figures relate to the (CLT) superstructure only

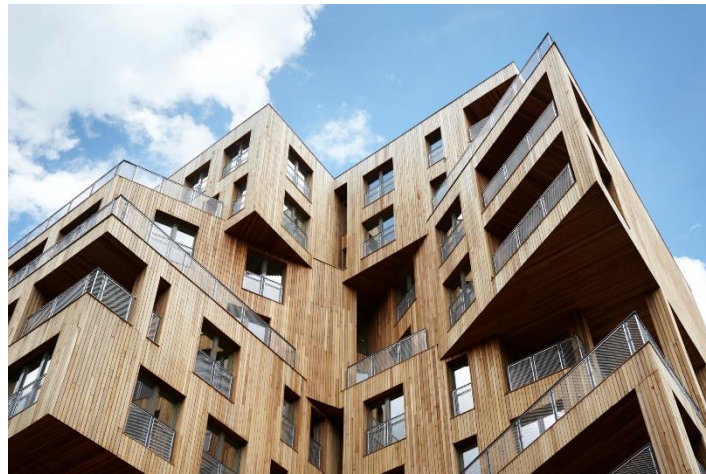


# Dalston Lane, Hackney



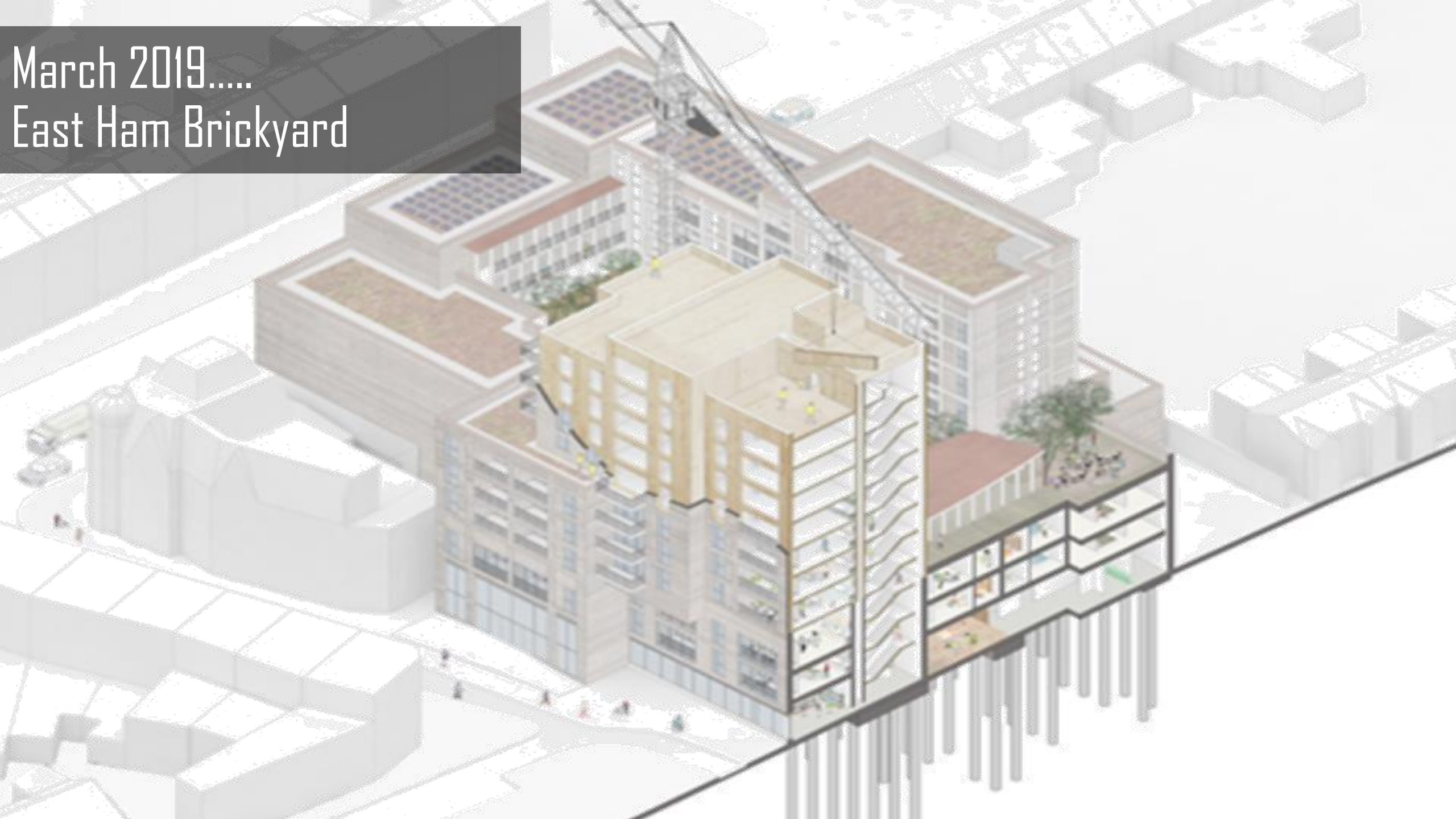


# Residential schemes.....





March 2019.....  
East Ham Brickyard





# Innovation....Unitised Wall Panels

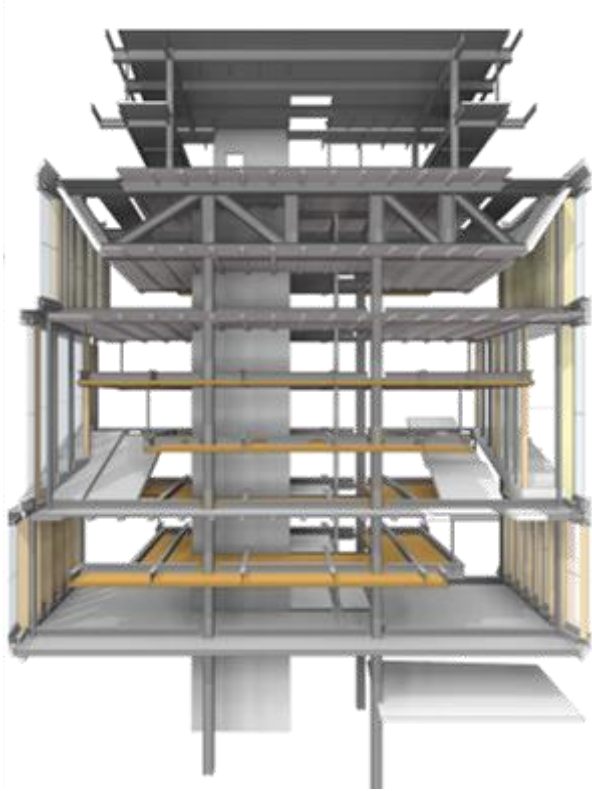




# Higher Rise, 17-Storeys +



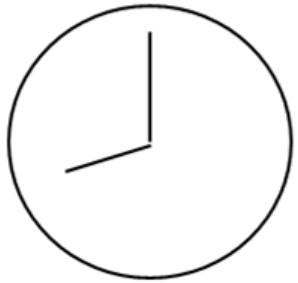






# in summary.....

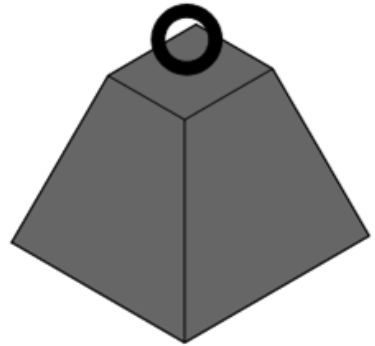
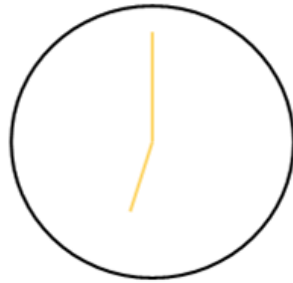
TRADITIONAL



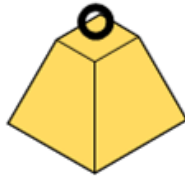
20%  
QUICKER  
OVERALL  
PROGRAMME



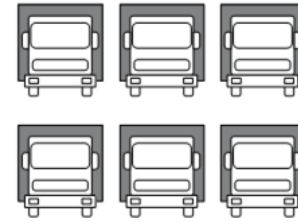
TIMBER



80%  
LIGHTER



TRADITIONAL



70-85%  
FEWER  
DELIVERIES  
FOR FRAME



TIMBER



60% FEWER  
SITE STAFF  
FOR FRAME





Thank You  
for listening



STRUCTURES  
OPTIMISED OFFSITE SOLUTIONS